

Certificate class E

Qualification of the manufacturer for welding steel structures according to DIN 18800-7: 2008-11

It is hereby certified that the firm **VETTER Industrie GmbH**
have at one's disposal in the welding plant **57299 Burbach, Carl-Benz-Str. 45**

the required personnel and equipment to carry out welding works for manufacturing load bearing steel structures in the following fields of application:

Standards/Regulations **DIN 18800-7
DIN 15018**

Welding Processes
(Reference no. acc. to DIN EN ISO 4063) **135 – Metal active gas welding, partly mechanized
135 – Metal active gas welding, fully mechanized with robot**

Parent Metals **S235, S275, S355 according to DIN EN 10025
30MnVS, 33MnCrB5-2, 34NiCrMoV12-5
1.4542, 1.4548 according to DIN EN 10088**

Extensions/Restrictions **This certificate is limited for the mechanical part and the
fabrication of forks and fork carriers.**

Responsible Welding Coordinator
(Name, Surname, Date of birth, Qualification) **Eng. Grindel, Gunther, born 1973-06-13, IWE (IIW)**

Deputy
(Name, Surname, Date of birth, Qualification) **Eng. Scholl, Christian, born 1981-08-16, IWE (IIW)**

Remarks **This certificate is not valid for the field of building.
More Remarks see on reverse**

Period of validity **from 2016-05-11 to 2019-05-11**

Number of certificate **2016.5518/I**

issued on **2016-06-10
Derks/muh**

Manager of the Certification Body
(Name/Signature/Seal)

General requirements
see reverse



General requirements

1. Before carry-out welding works this certificate – either as certified copy or photo copy – shall be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material shall not be in contradiction to this certificate.
3. If the welding coordinator(s) mentioned in this certificate is (are) not longer with the company or if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the certification body has to be informed. If considered necessary a new plant inspection of the company will take place.
4. In case of doubt regarding the qualification of the company, an inspection and check-ups in the plant by the certification body without prior announcement are being reserved.
5. This certificate may be withdrawn at any time and with immediate effect without compensation supplement or modified if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry, a new application has to be submitted to the certification body if the qualification should be certified once more.

Remarks: The assumptions to perform welders and operators qualification tests of acc. to element 1310 do exist for:
Grindel, Gunther
Petri, Daniel
Scholl, Christian

The conditions of the respective valid welding procedure qualification tests for the process 135 (vMAG) and for the materials 30MnVS, 33MnCrB5-2, 34NiCrMoV12-5 must be obtained during fabrication and shall be verified by regular (min. yearly) production qualification tests.

For assistance of welding coordinator are qualified:
Petri, Daniel, born 1983-08-06, IWS (IIW)
Schuhen, Stefan, born 1961-04-12, SFM (DVS)

CC.:

1. Applicant
(Original)
2. Principal Building Inspection Authority of the State
(if wanted)
3. Appropriate Branch of the Eisenbahn-Bundesamt
(only if Ril 804 applies)
4. File
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