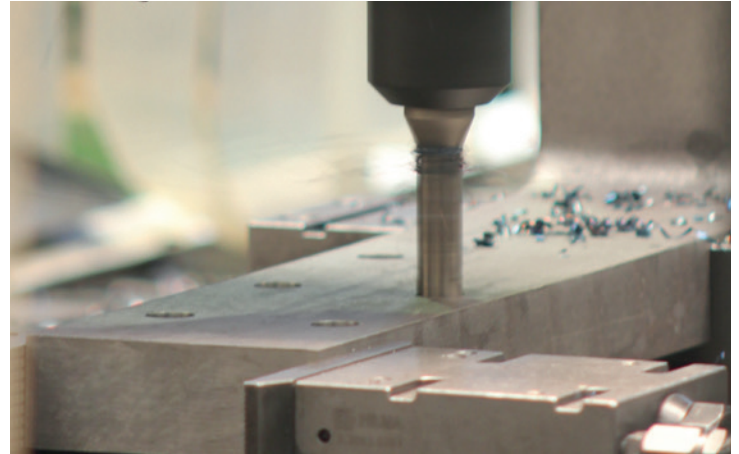


SUBSEQUENT MODIFICATIONS OF FORKS

FORKS ARE SAFETY PARTS!

Improper modifications may cause serious damages. The manufacturer's liability is excluded for any subsequent modifications to the fork - and transferred to the dealer resp. the company where the modification was carried out.



WELDING

Weldings are only allowed by the manufacturer resp. approved welders:

- ▶ Welders need to be qualified according to DIN EN 9606-1.
- ▶ Weldseam needs to be released for dynamic loads.
- ▶ Pre-heating of fork is absolutely necessary (VQ32+ = 750° F).
- ▶ No weldseams transverse to the fork, especially not on the „tensile-loaded side“.

SUBSEQUENT DRILLINGS

Subsequent drillings may significantly reduce the rated capacity and finally lead to a failure of the fork!

In case of doubt, the rated capacity shall be calculated again by the manufacturer of the fork.