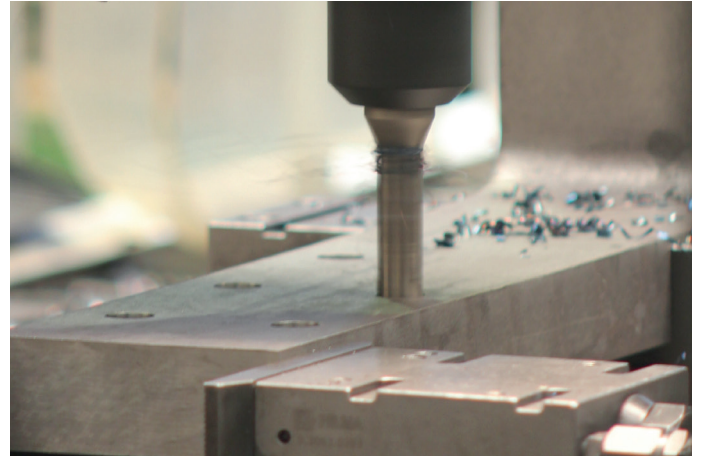


# Subsequent modification of forks

## Forks are safety parts!

Improper modifications may cause serious damages. The manufacturer's liability is excluded for any subsequent modifications to the fork - and transferred to the dealer resp. the company where the modification was carried out.



## Welding

Weldings are only allowed by the manufacturer resp. approved welders:

- Welders need to be qualified according to DIN EN 9606-1
- Weldseam needs to be released for dynamic loads
- Pre-heating of fork is absolutely necessary (VQ32+ = 400° C)
- No weldseams transverse to the fork, especially not on the „tensile-loaded side“

## Subsequent drillings

Subsequent drillings may significantly reduce the rated capacity and finally lead to a failure of the fork!

Generally, subsequent drillings are only allowed in specific areas of a fork and after explicit approval of the manufacturer.

We kindly check your application or submit a quotation for drilling the forks.